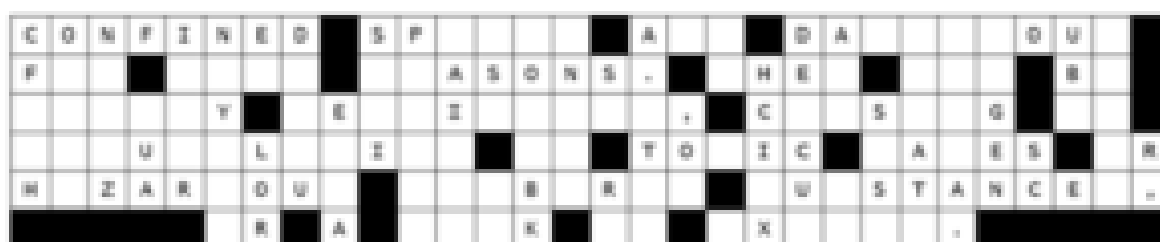


Confined Space – Permit Required – Fallen Phrases



```

      T                                     S
O        W          A E C O           X       B   I S         N
A R     L A    A    E A R O T     N   O       Y G G E         S
A C C     M D    V S N O N L A F O F E E     Y U E H A Y         E
P O O R M O N Y T R L A C E S E O R T S A G N N N R         A O

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Confined spaces are dangerous for many reasons. They may be poorly ventilated, causing an accumulation of toxic gases or hazardous airborne substances, or a lack of oxygen.