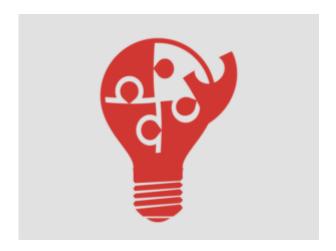
## **Crane Safety — Fallen Phrases**



Cranes are a mainstay on many construction sites. These towering machines can lead to many hazards. Place the letters back into the grid to complete the phrase.