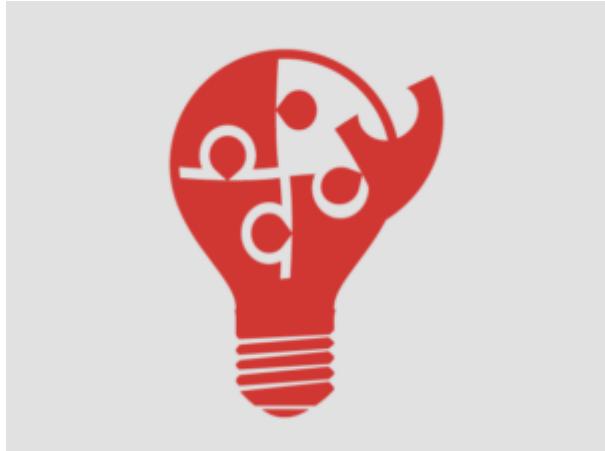


Drug and Alcohol – Fallen Phrases



The use of drugs and alcohol on the job introduces an unnecessary safety risk for everyone in the workplace. Place the letters back into the grid to complete the phrase.