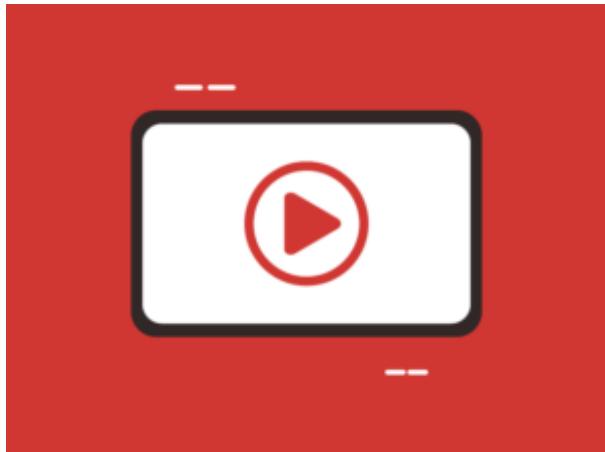


Drug Free Workplace – Employee



Ex-substance abusers and their co-workers share their story on creating and maintaining a drug free workplace.