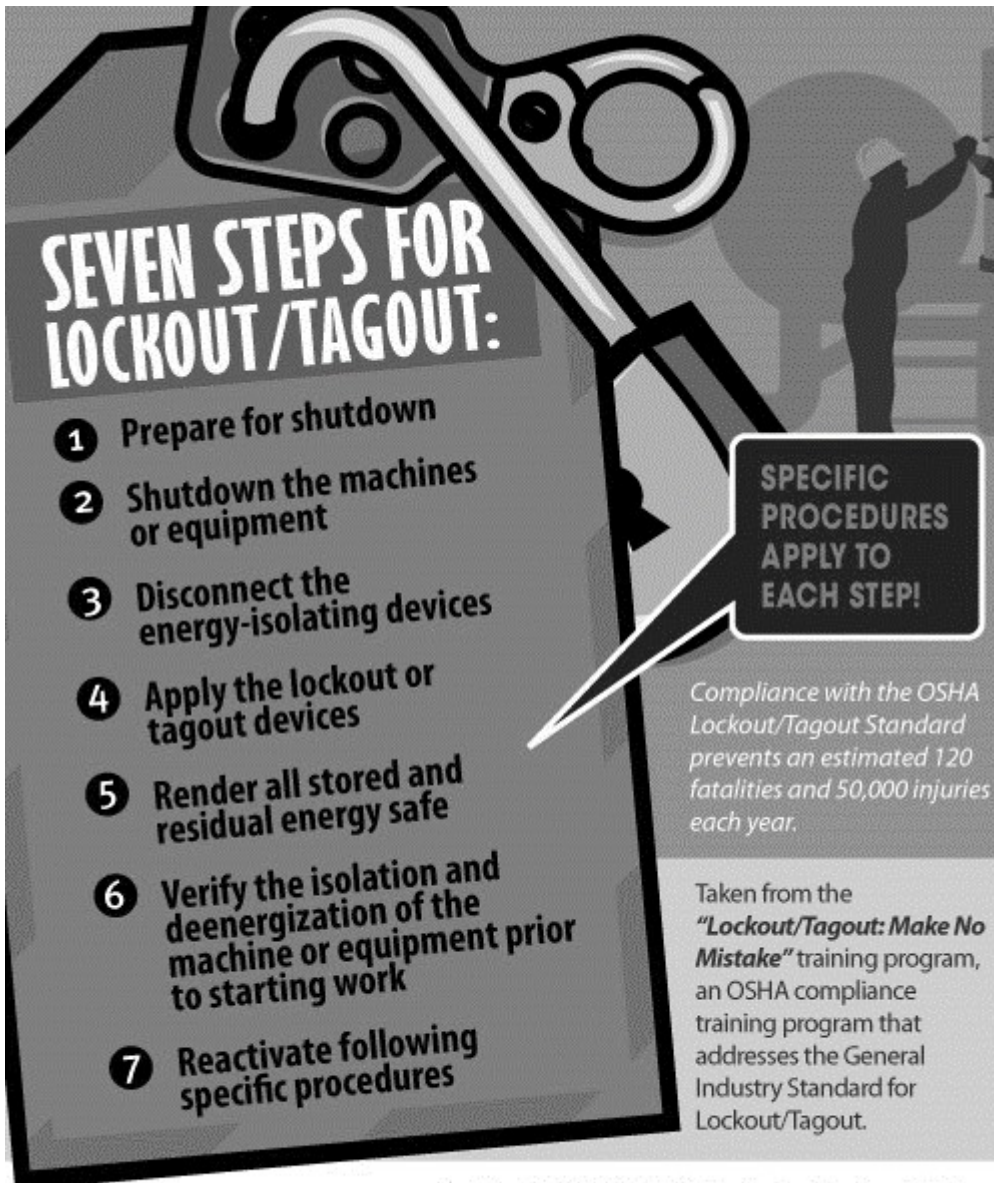


LockOut TagOut Picture This



SEVEN STEPS FOR LOCKOUT/TAGOUT:

- 1 Prepare for shutdown
- 2 Shutdown the machines or equipment
- 3 Disconnect the energy-isolating devices
- 4 Apply the lockout or tagout devices
- 5 Render all stored and residual energy safe
- 6 Verify the isolation and deenergization of the machine or equipment prior to starting work
- 7 Reactivate following specific procedures

SPECIFIC PROCEDURES APPLY TO EACH STEP!

Compliance with the OSHA Lockout/Tagout Standard prevents an estimated 120 fatalities and 50,000 injuries each year.

Taken from the **"Lockout/Tagout: Make No Mistake"** training program, an OSHA compliance training program that addresses the General Industry Standard for Lockout/Tagout.