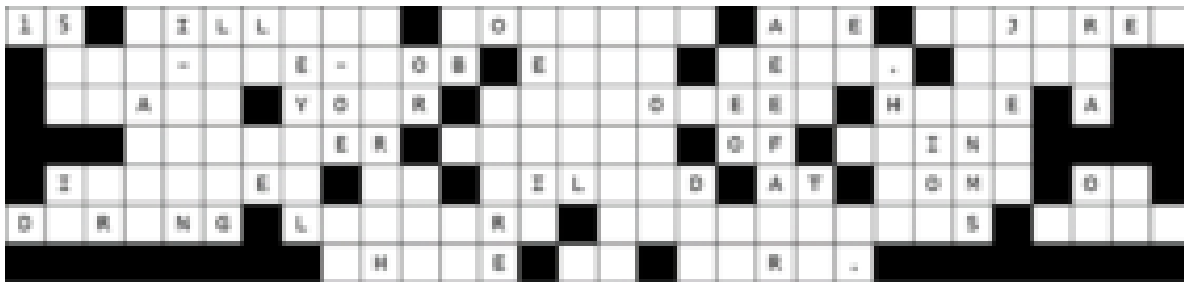


Off-the-Job – Fallen Phrases



L
C
F I N A C A
I E N C H A C H Y S
M N M R T D W O R W K R K L E T O R T E I V E I
U E S N R A I E U S U H A A T R W I K R H A T H U H R D
O F J U S H T O J I L E E P E E S Y V I B I E N G T S A N

Answers

15 million workers are injured off-the-job each year. This means your employees have a greater chance of being injured or killed at home or during leisure activities than while at work.