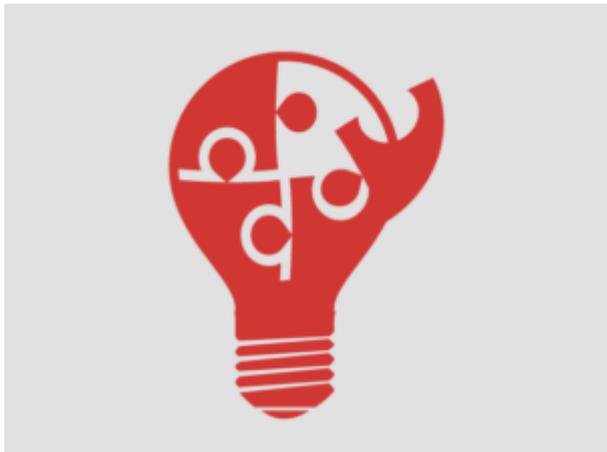


Substance Abuse – Safety Puzzle



Drug and alcohol abuse is the cause of many injuries at work. These clues are about the hazards and solutions related to substance abuse.