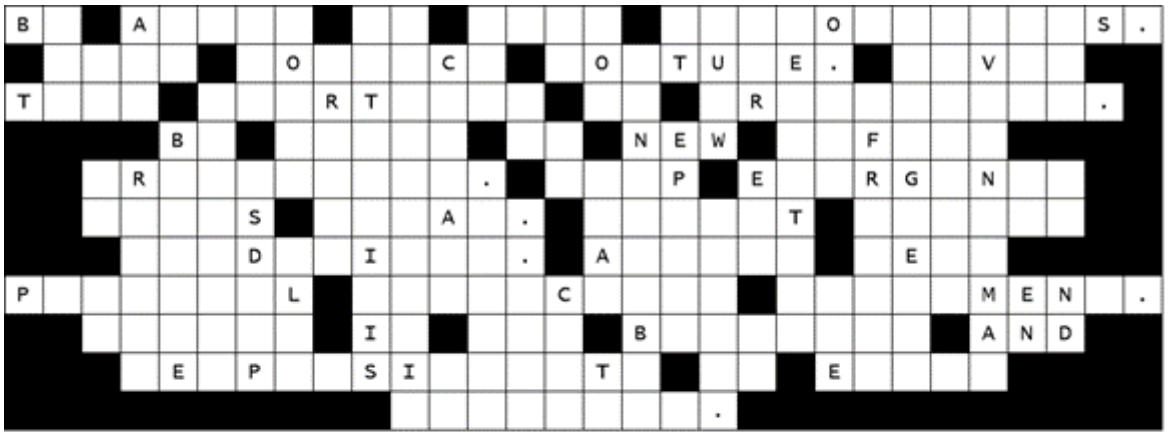
# Why We All Should Care Fallen Phrases



Be aware of your surroundings. Keep correct posture. Never take shortcuts on procedures. Be aware of new safety procedures. Keep emergency exits clear. Report unsafe conditions. Always wear personal protective equipment. Safety is the business and responsibility of every employee.