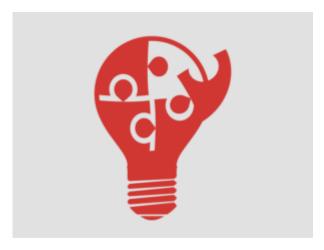
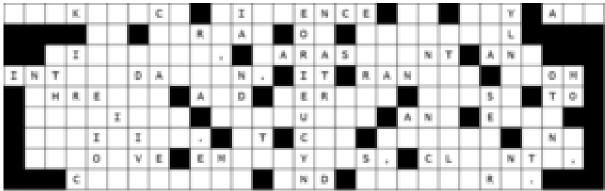
## Workplace Violence - Fallen Phrases





```
A
L L I
H I S M O S E C
O O O S T A E N H L A L I A D A
H H M O L E T H R S O A E B S H E I T S E S A
I N V U C A D E E V P T A F E V A F F I U N V E
T R I S R T N C E E S L V A T S I S S B O A E D S C
```

## **Answers**

Workplace violence is any act or threat of physical violence, harassment and intimidation. It ranges from threats and verbal abuse to physical assaults and even homicide. It can affect and involve employees, clients, customers and visitors.